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11/1/01**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re: Patent Application of : Group Art Unit: Not Yet Assigned  
Hideo YOKOTA :  
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Conf No.: Not Yet Assigned :  
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Appln. No.: Not Yet Assigned : Examiner:  
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Filed: Herewith :  
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For: CUTTING OR GRINDING OIL : Attorney Docket  
COMPOSITION : No. 8305-210US  
: (NP102-1)

**PRELIMINARY AMENDMENT**

Simultaneously with the filing of the above-identified application with which this Preliminary Amendment is being filed, and prior to the calculation of the filing fee, Applicant hereby amends the application as follows, without prejudice:

**In the Specification:**

Please amend the specification as follows (a marked-up copy of pages 1, 4, 5 and 52 are enclosed to show the changes made):

At page one delete "Description" and replace new Title of the Invention as

follows:

-- TITLE OF THE INVENTION

Cutting or Grinding Oil Composition f;

At page 1, before line 3 add new Cross-Reference Section as follows:

-- CROSS-REFERENCE TO RELATED APPLICATION

This application is a continuation of International Application No. PCT/JP00/06978, filed October 6, 2000. --

At page 4, before line 18 insert:

-- SUMMARY OF THE INVENTION f;

At page 5, line 1 delete [Disclosure of the invention];

At page 5, before the third paragraph, insert:

-- DETAILED DESCRIPTION OF THE INVENTION f;

At page 52, line 1, delete "Abstract" and substitute therefore the heading: